



Pulse-to-pulse Beam Modulation and Event-based Beam Feedback System at KEKB Linac

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KEK

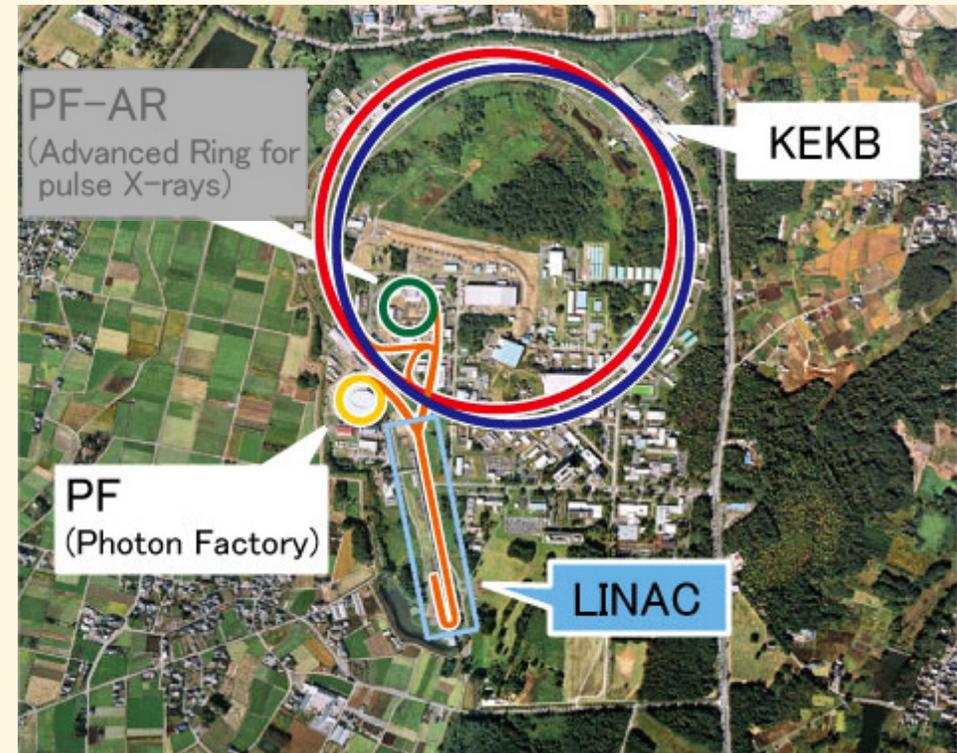
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KEK Electron Accelerator Complex

◆ Linac clients

- ❖ **KEKB Asymmetric Collider**
HER 8-GeV e^- 1nC x2
LER 3.5-GeV e^+ 1nC x2
(with 10nC primary e^-)
- ❖ **PF 2.5-GeV e^- 0.1nC**
- ❖ **PF-AR 3-GeV e^- 0.2nC**



◆ Improvement efforts at Linac were carried in several steps

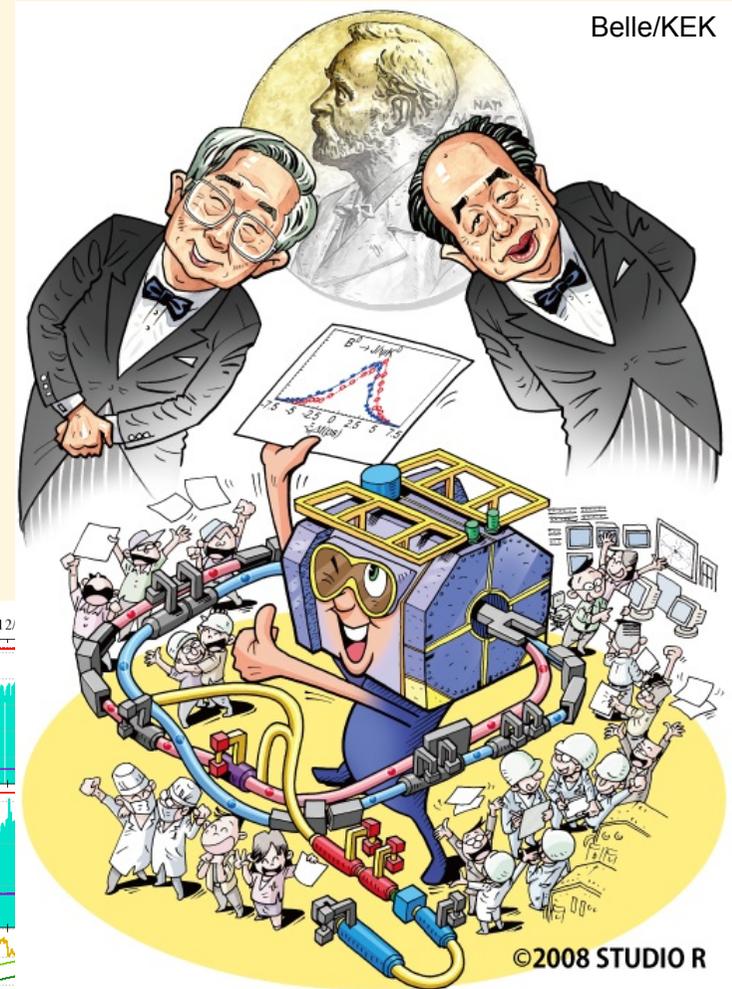
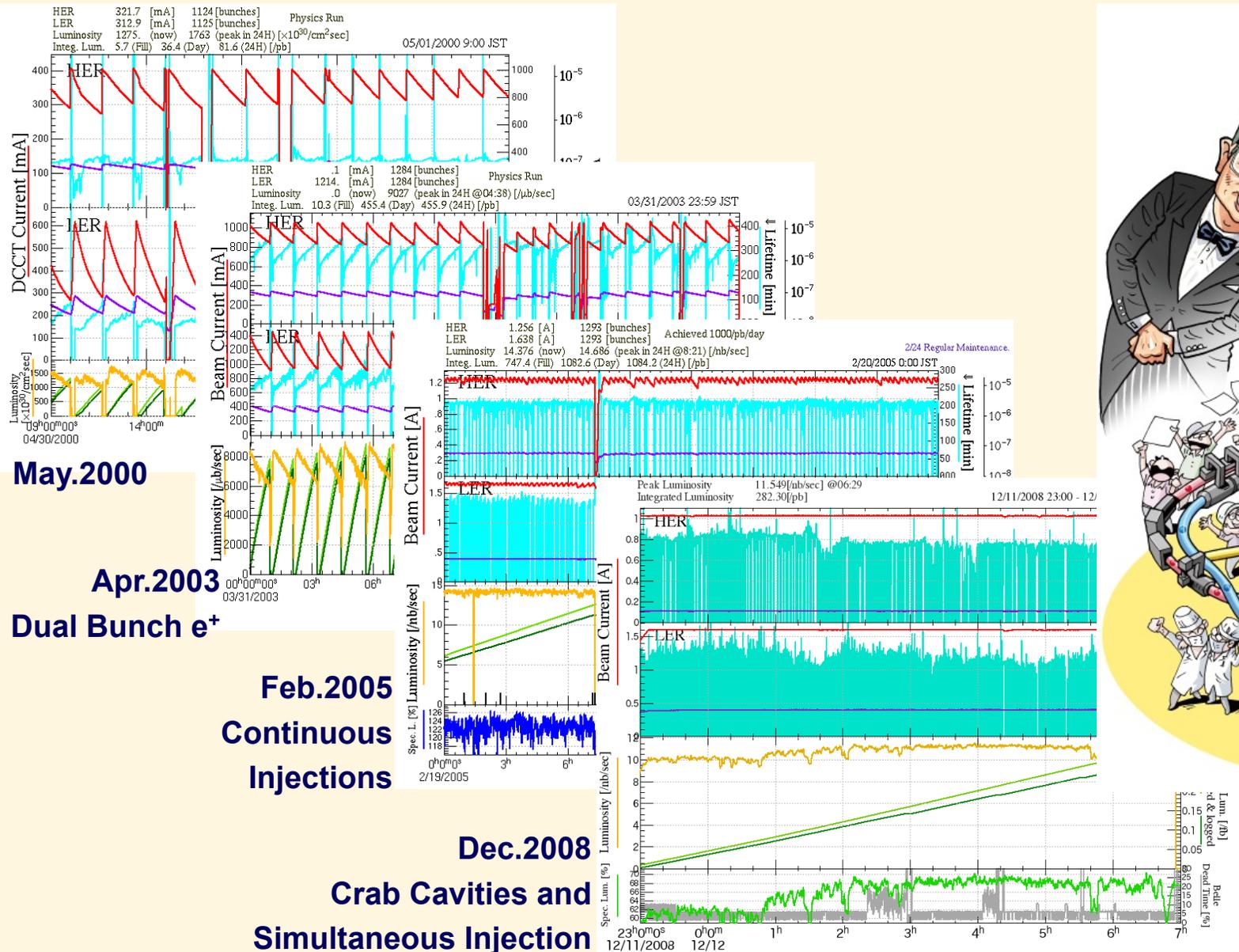


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- ◆ **Past feedback loops at KEK linac**
- ◆ **Simultaneous top-up injections**
 - ❖ **Beam instrumentation**
- ◆ **Event-based closed feedback loops**
- ◆ **Conclusion**



KEKB Operation Improvement





Linac Beam Instabilities at Commissioning

◆ Beam instabilities were observed at the beginning of commissioning (2000~2005)

- ✧ Energy, orbit, energy spread, emittance, charge

◆ Fluctuation source hunting

- ✧ Analysis by correlation, tolerance, single value decomposition, time-dependent correlation, etc

- ✧ Many of them caused by simple failures of equipment, utility (temperature, power), or design deficiencies

- ✧ But it took some time to fix... During that time,

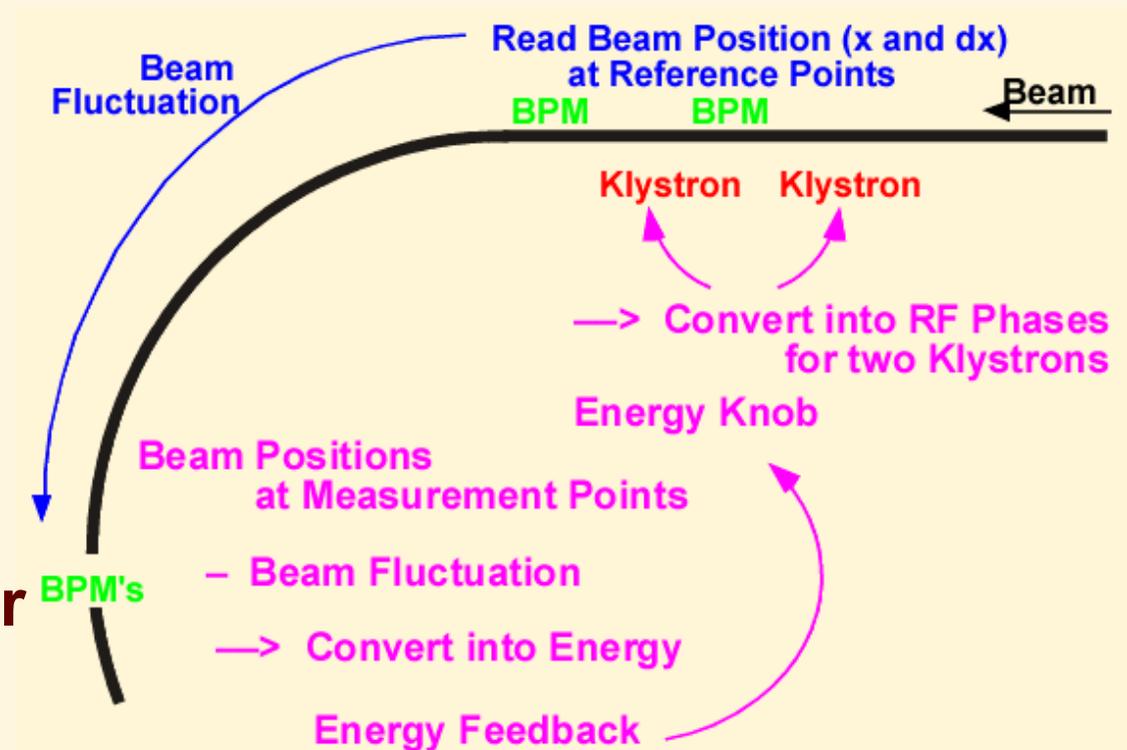
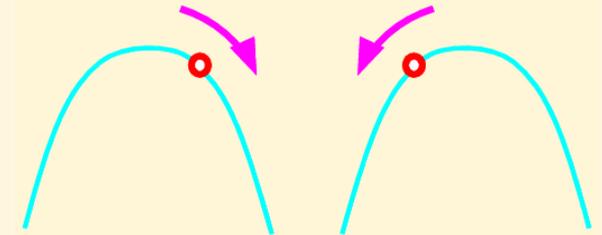
◆ Simple and slow beam feedback loops were effective

- ✧ Sometime, more sophisticated method like down-hill simplex was performed (that may hide the important defects)

Energy Stabilization

◆ Energy instability was sometimes found

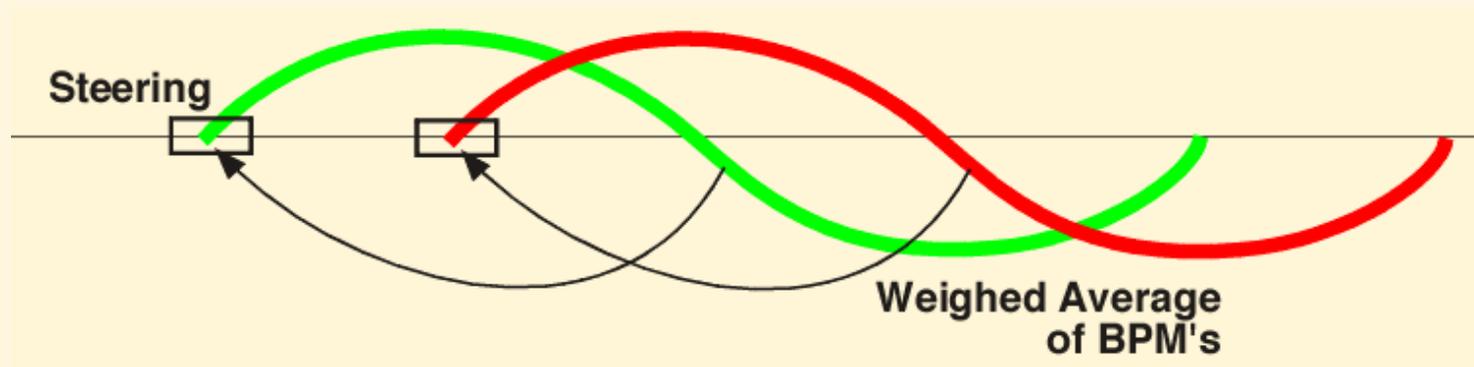
- ❖ Closed feedback loops were formed
- ❖ Beam positions were measured where dispersion function is large
- ❖ RF phases at adjacent stations were changed
- ❖ Loop parameters were beam mode dependent
- ❖ Energy spread feedback using multi-electrode monitor was also implemented



Simple Orbit Stabilization

◆ If Orbit became unstable

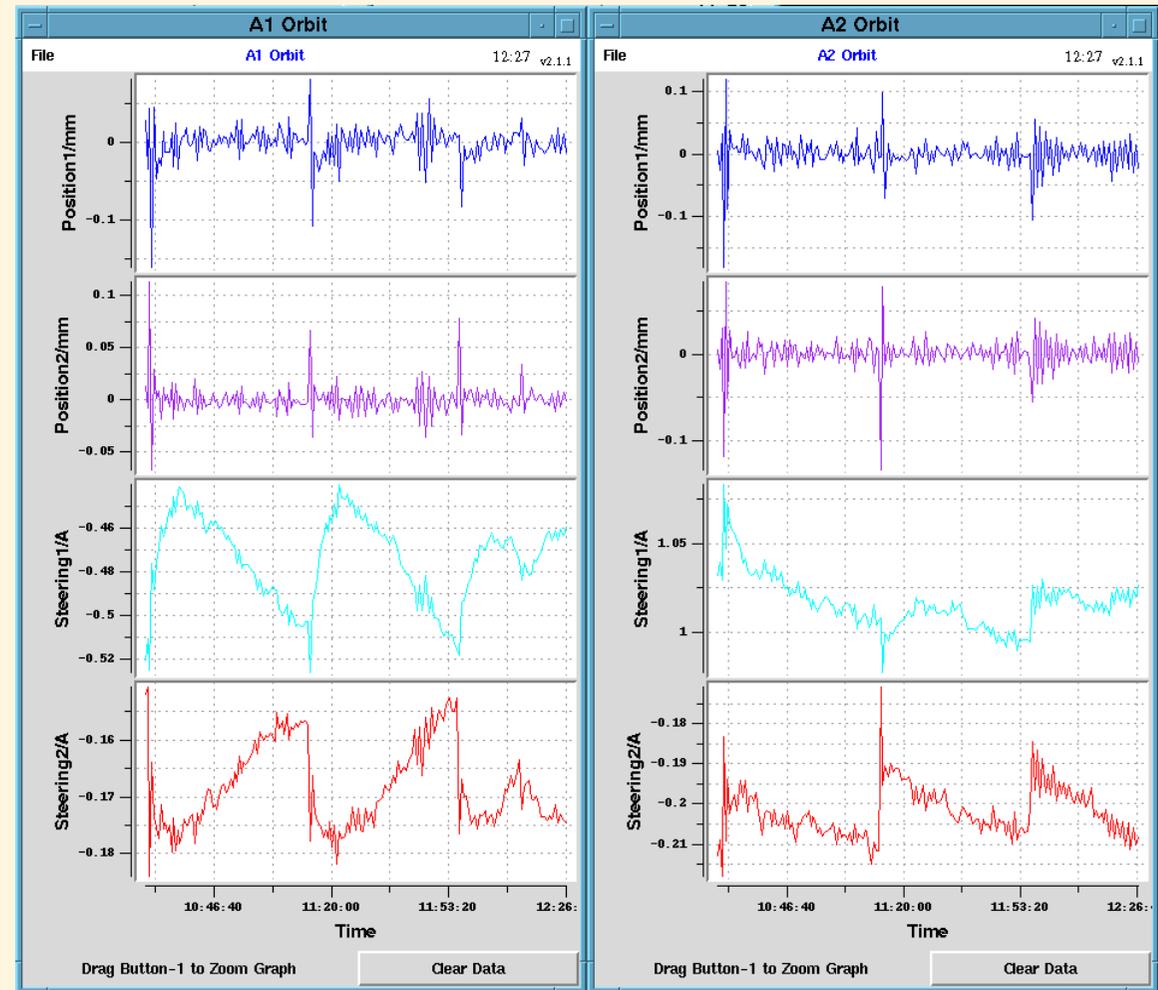
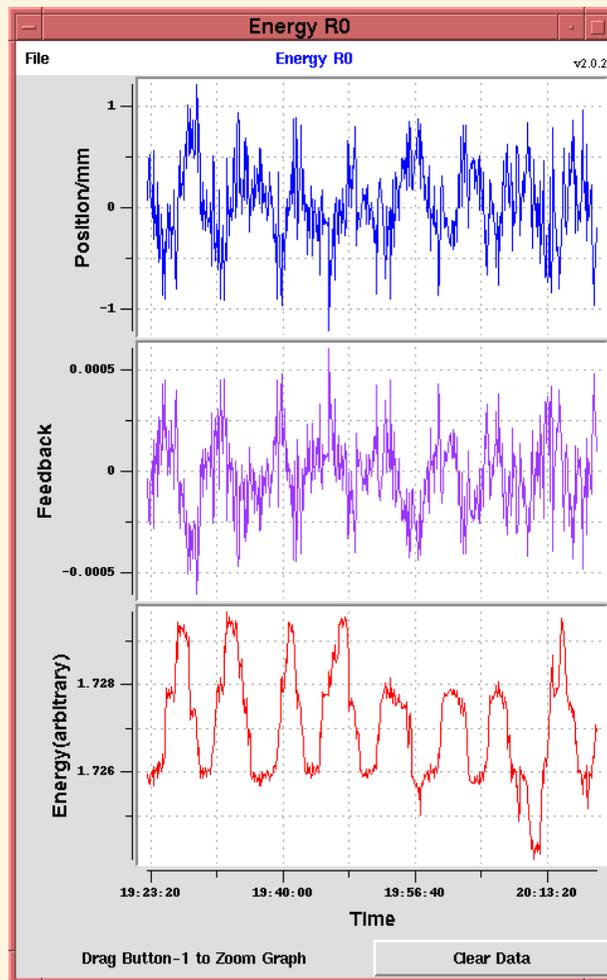
- ❖ Beam positions were measured where betatron phases are 90degree apart
- ❖ Corresponding steering magnets are adjusted
- ❖ If the orbit fluctuation was large, weighed average of BPMs based on response functions to beam kick or energy change
- ❖ The same method was applied to equipment stabilization



Simple Stabilization Examples

- ◆ 7-min energy change, later attributed to air conditioner at the 1st high power source

- ◆ 40-min orbit change, later attributed to RF source for a buncher cavity



Implementation and Results

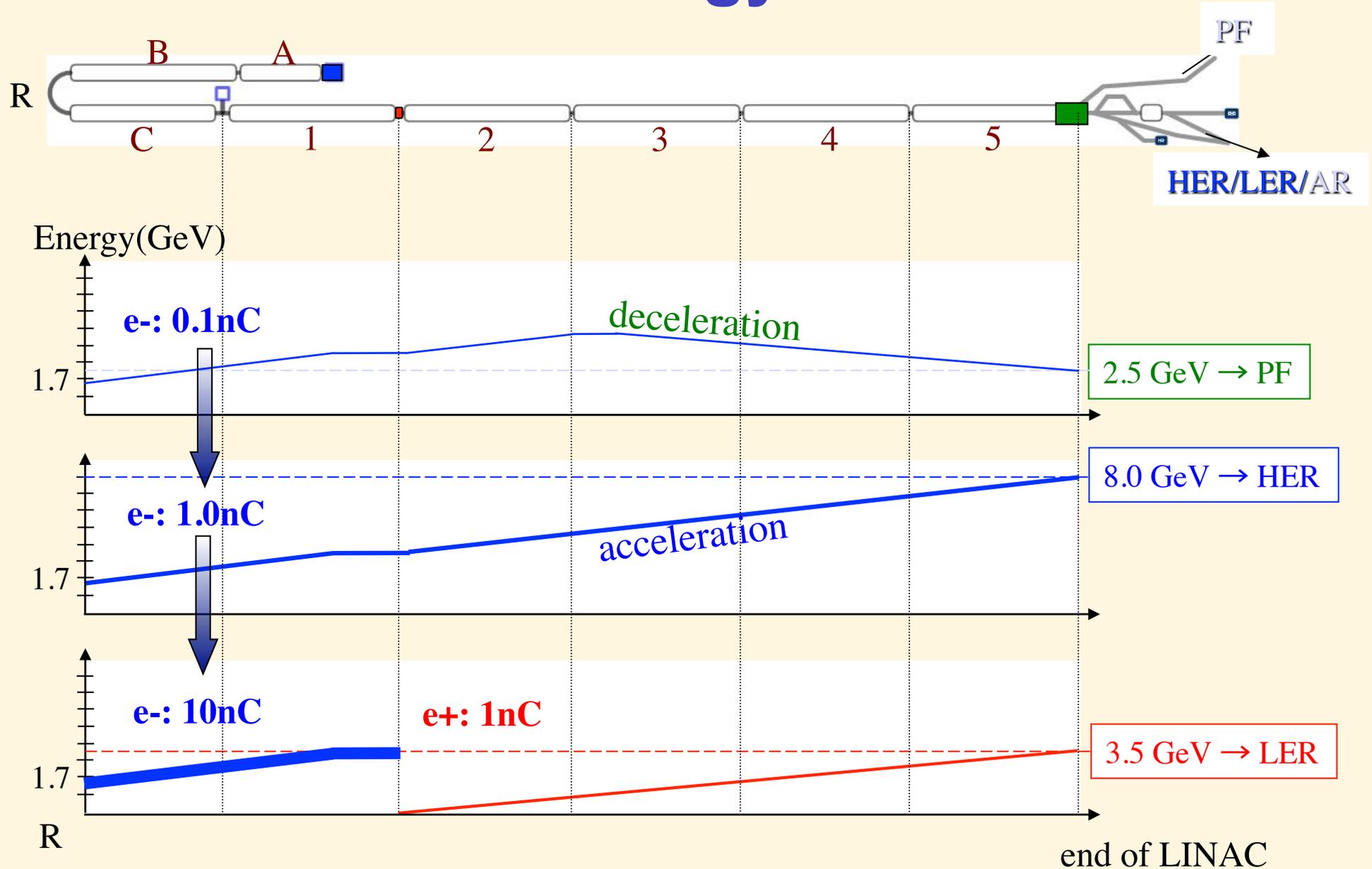
- ◆ **Those closed loops were implemented in a scripting computer language with graphical user interface**
 - ✧ **With separate activity management/monitor panel**
 - ✧ **As standard simple PI (Proportional-Integral) controller**
- ◆ **Very effective during commissioning**
- ◆ **Instability sources were identified and fixed**
 - ✧ **Became unnecessary later during normal operation**
- ◆ **Effective during beam study**
 - ✧ **With unusual and scanning beam condition**
- ◆ **1Hz measurement at the beginning**
 - ❖ **50Hz measurement was hoped**



Fast beam switching or Simultaneous Injection

- ◆ **Luminosity degradation on beam studies at PF and PF/AR**
- ◆ **Sensitive luminosity tuning with Crab cavities**
- ◆ **Future SuperKEKB injections with shorter lifetime**
- ◆ **PF top-up injection for higher quality experiments**
 - ✧ **CERN/PS switches beams every 1.2s (PPM)**
 - ✧ **SLAC/SLC switched beams at 180 Hz**
 - ❖ **KEK Linac had switched beams 360 times a day in 2008 (just before simultaneous injection)**
 - ✧ **10~120seconds per switching**

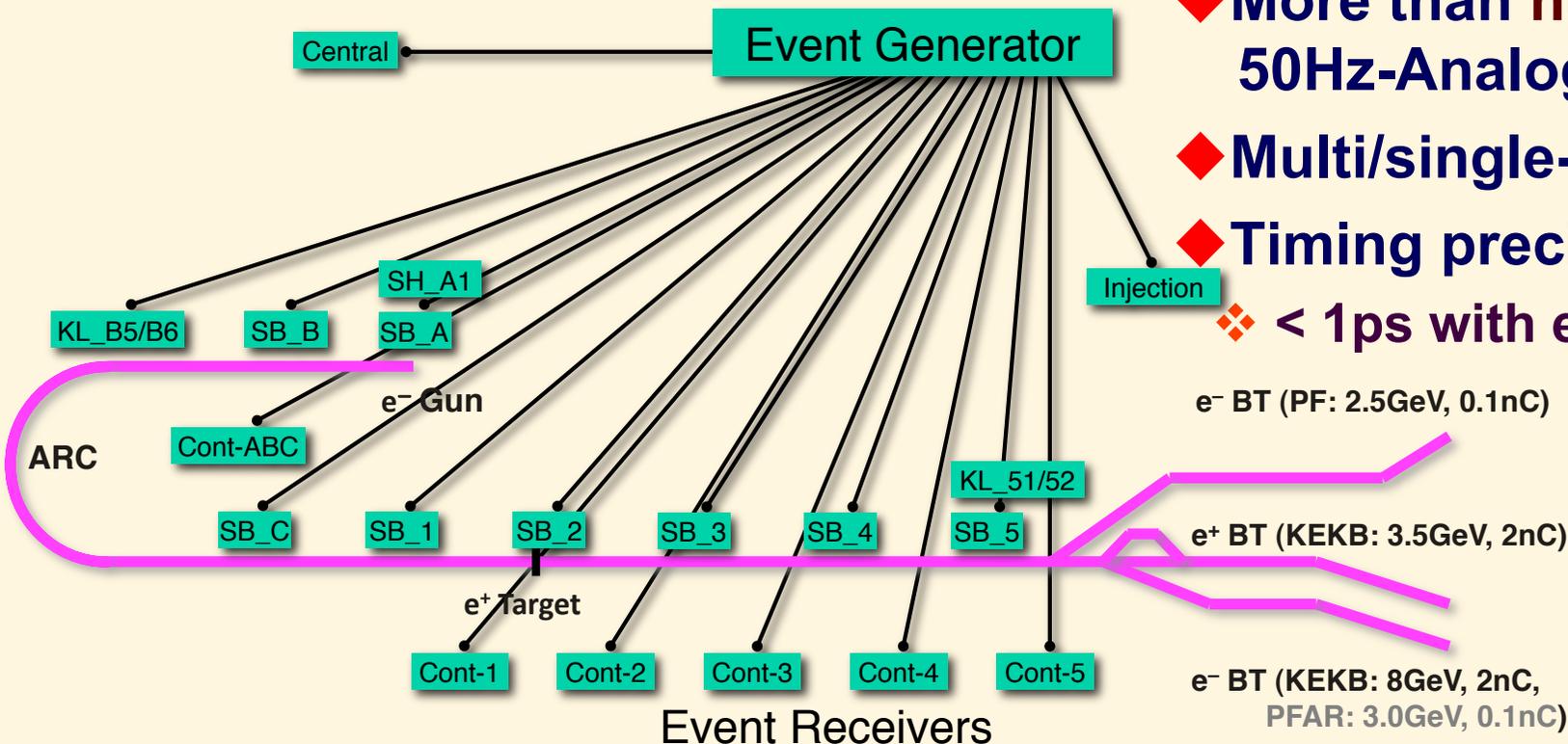
Linac Energy Profile



Event System Configuration

- ◆ MRF's series-230 Event Generator / Receivers
- ◆ VME64x and VxWorks v5.5.1
- ◆ EPICS R3.14.9 with DevSup v2.4.1
- ◆ 17 event receivers up to now

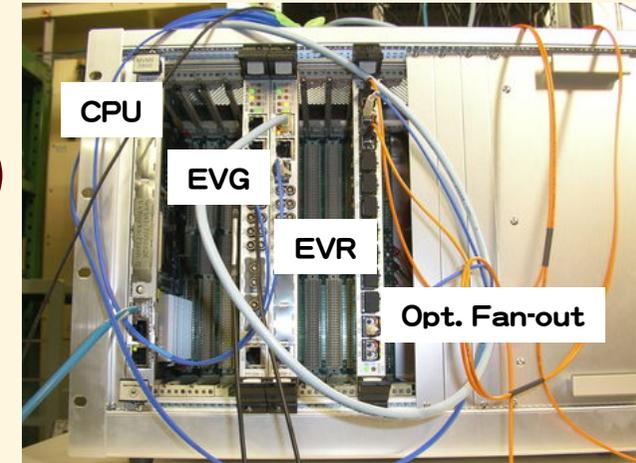
- ◆ 114.24MHz event rate, 50Hz fiducials
- ◆ More than **hundred** 50Hz-Analog/Timing data
- ◆ Multi/single-mode fiber
- ◆ Timing precision is $< 10\text{ps}$.
- ◆ $< 1\text{ps}$ with external module.



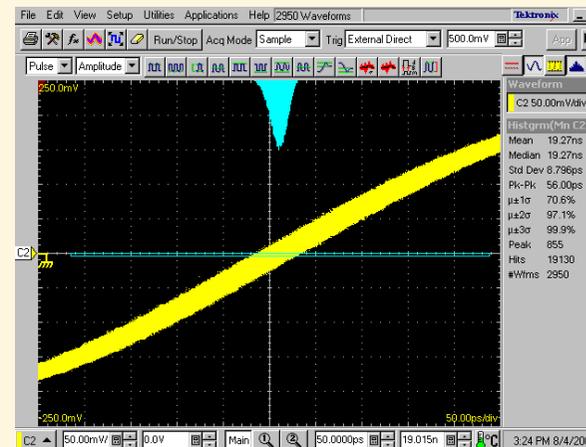
Linac Event System

◆ Satisfies the requirements

- ❖ Event rate : 114.24MHz (bit rate : ~2.3GHz)
- ❖ Fiducial rate : 50Hz
- ❖ Timing jitter (Short term) : ~8ps
- ❖ No. of defined events : ~50
- ❖ No. of receiver stations : 17
- ❖ No. of Fast parameters : ~130



EVR & LLRF



Event Manipulation

Human Operator

Injection Programs

Arbitrate and Generate Beam Mode Pattern (in PythonTk)
considering priorities of the rings
equalizing pulsed power supply interval
in 4 arrays (waveforms) of length 2 (40ms) to 500 (10s)
each element corresponds to a 20-ms time slot and a beam mode

Generate Events for the Next 20-ms Time Slot (in Event Generator)
reading two consecutive elements from the beam mode pattern
generate several events for the next pulse
generate preparation events for the next after next

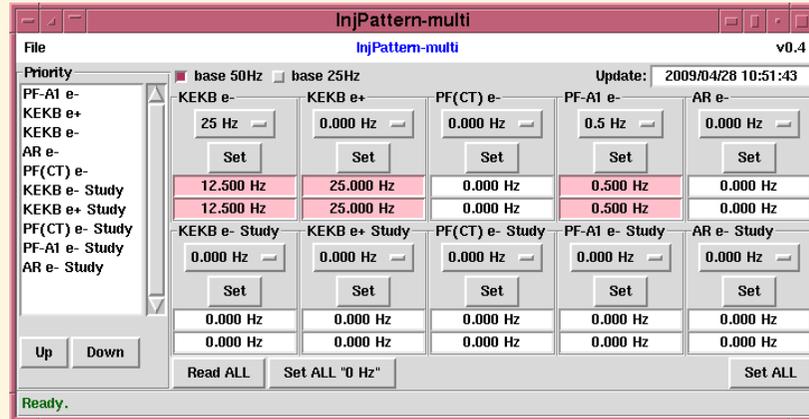
Generate Signals based on Received Events (in Event Receiver)
generate pulsed signals as prepared in the previous time slot
program the signals (enable/disable, delays, etc) for the next
start to generate analog signals for the next

Beam Mode Pattern Generators

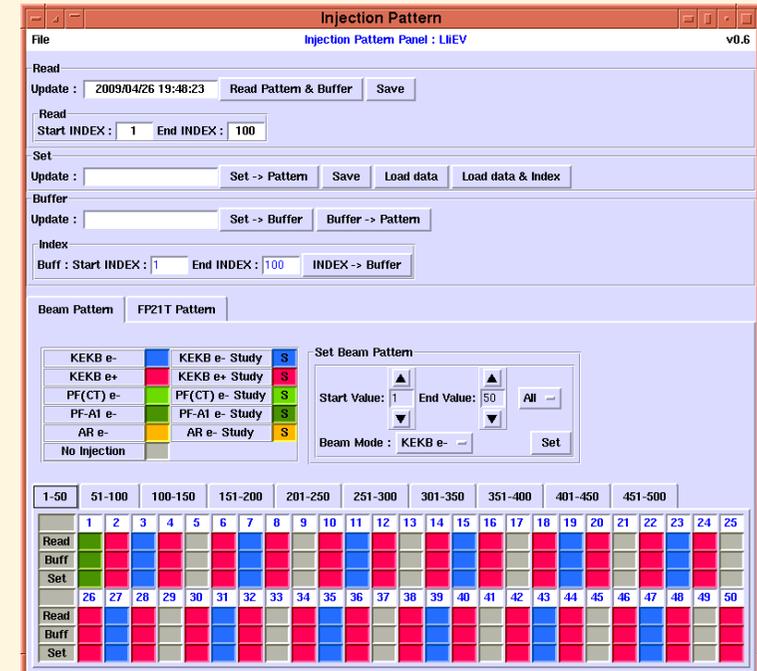
◆ Pattern panel arbitrates requests

- ❖ From downstream rings with priorities, or human operators
- ❖ There are several pattern rules due to pulse device features and limitations
- ❖ Pattern arbitrator software was written in scripting languages to meet daily changes during the commissioning stage

Remote controlled automatic pattern arbitrator



Manual pattern generator



❖ Recent typical operation.

- ✧ ~37Hz for KEKB LER
- ✧ ~12.5Hz for KEKB HER
- ✧ ~0.5Hz for PF



Parameters

◆ Parameters switched via event system

❖ LLRF phase/timing : 14x4

✧ Overall energy profile, dual-bunch energy equalization, final energy adjustment

❖ HP RF timing : ~60

✧ Energy profile and backup management

❖ Gun voltages, picosecond delay : 4

✧ Beam charge selection, dual bunch selection, bunching

❖ Pulsed magnets/solenoid : 14

✧ Beam transport selection, orbit controls, positron focusing

❖ Injection phase interface : 2

❖ Bucket selection interface : 2

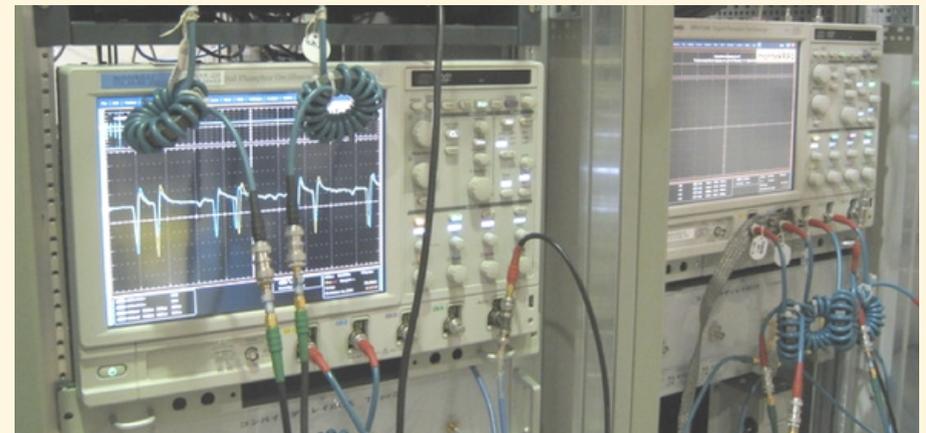
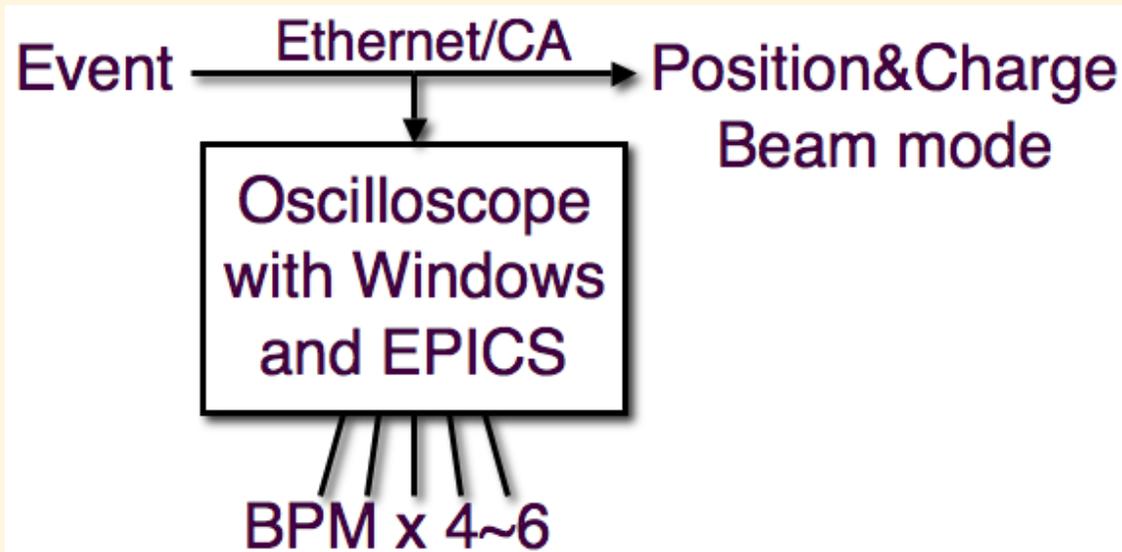
❖ BPM : ~100x3

◆ Sufficient for fast beam mode switching

◆ Integrity monitors soon

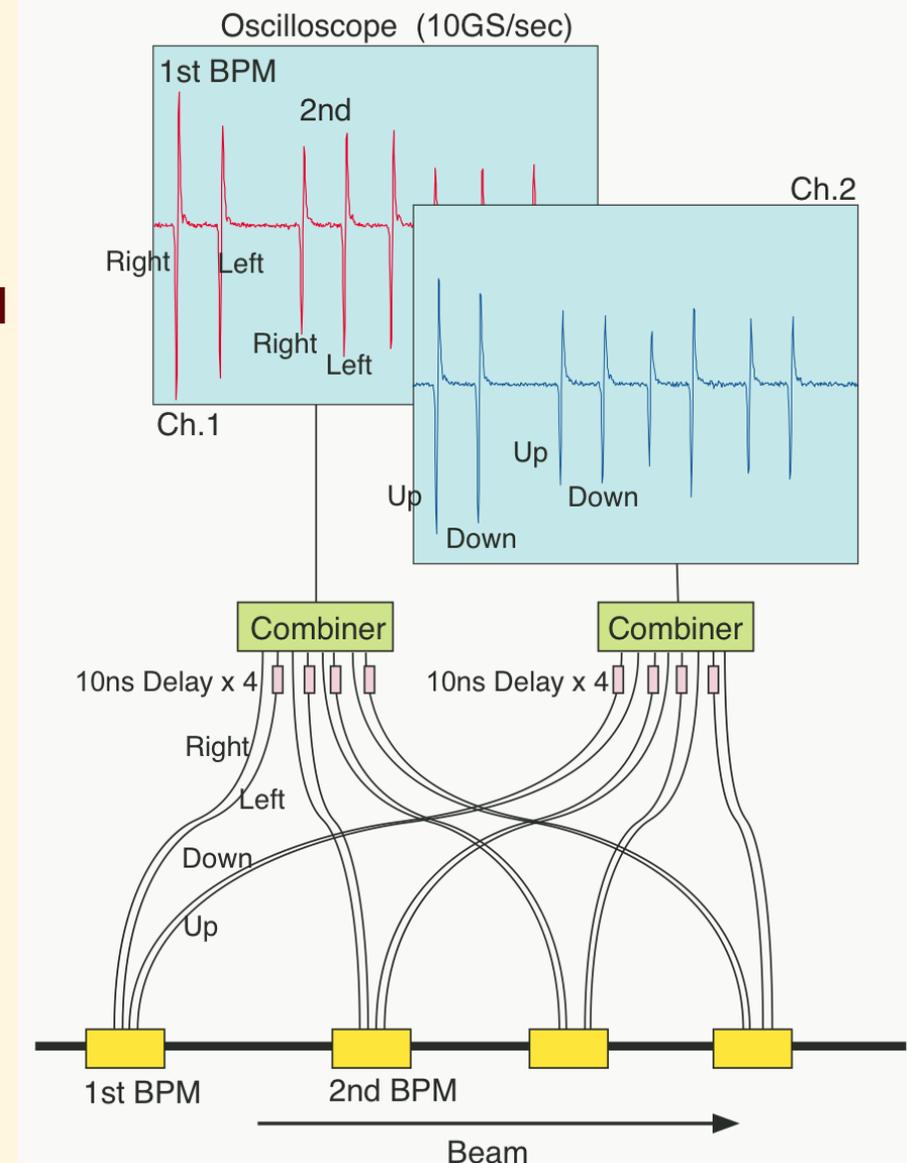
BPM

- ◆ Tektronix DPO7104 can acquire data at $\geq 50\text{Hz}$
 - ❖ With embedded EPICS
- ◆ Beam modes are recognized by events through CA network
- ◆ Clients can monitor data of an interested beam mode
- ◆ 26 oscilloscopes are installed
- ◆ 100 BPMs are synchronized. (100 BPMs at BT as well soon)



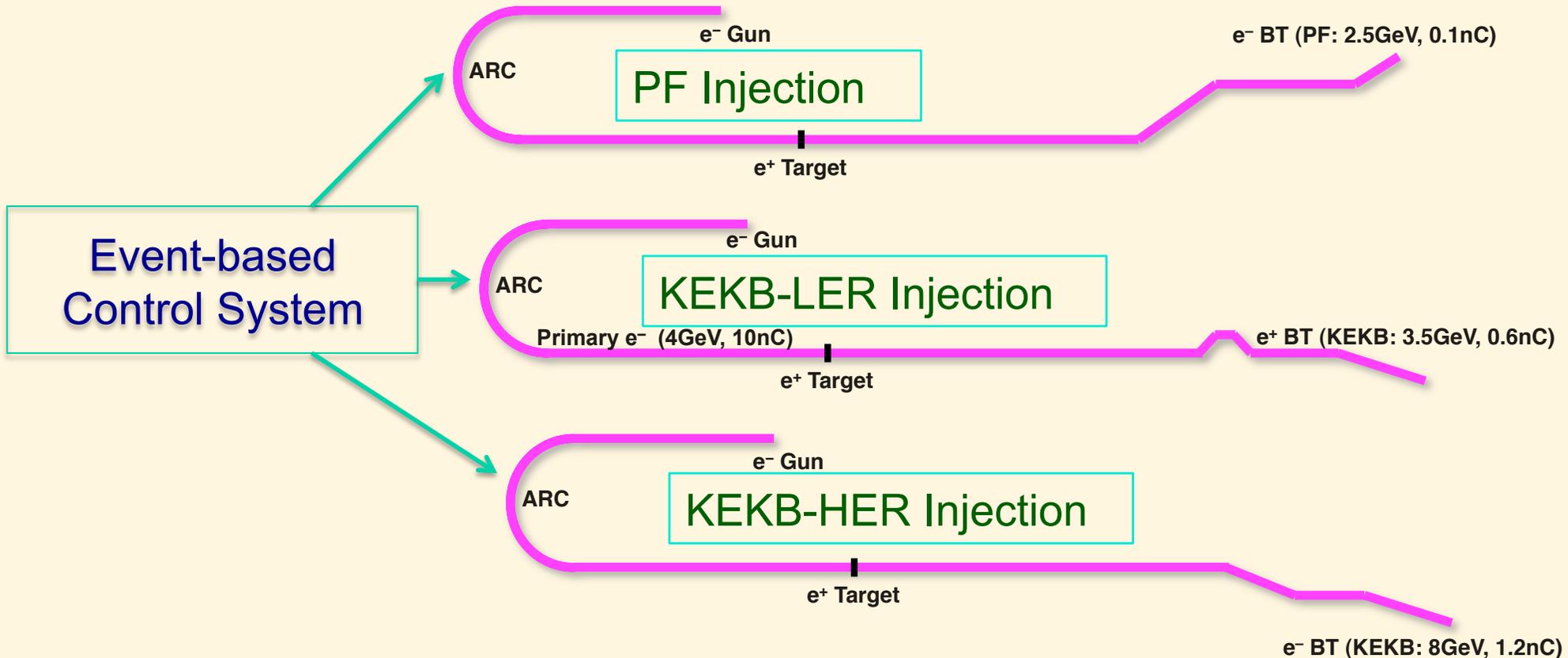
Measurement and Data Acquisition

- ◆ Originally much efforts to develop detectors, shaping amplifiers
 - ❖ No budget for all BPMs
- ◆ Switched to direct waveform acquisition
 - ❖ Minimized active components, then minimized calibration tasks, maintenance
 - ❖ Equal-length cables
 - ❖ One oscilloscope covers about 5 BPMs, or combined 20 (or 40) waveforms
 - ❖ 5 - 10Gs/s (with additional interpolation)
 - ❖ Possible to measure dual bunches
 - ❖ Solved many issues at once!
 - ❖ Extract each signal, apply calibration factors, send to upper layer at 50Hz



Three Virtual Accelerators

- ◆ Controls and instrumentations are essentially mode-dependent, and mutually independent
- ◆ Selecting a real machine out of three virtual machines
 - ❖ Managing three parameter sets



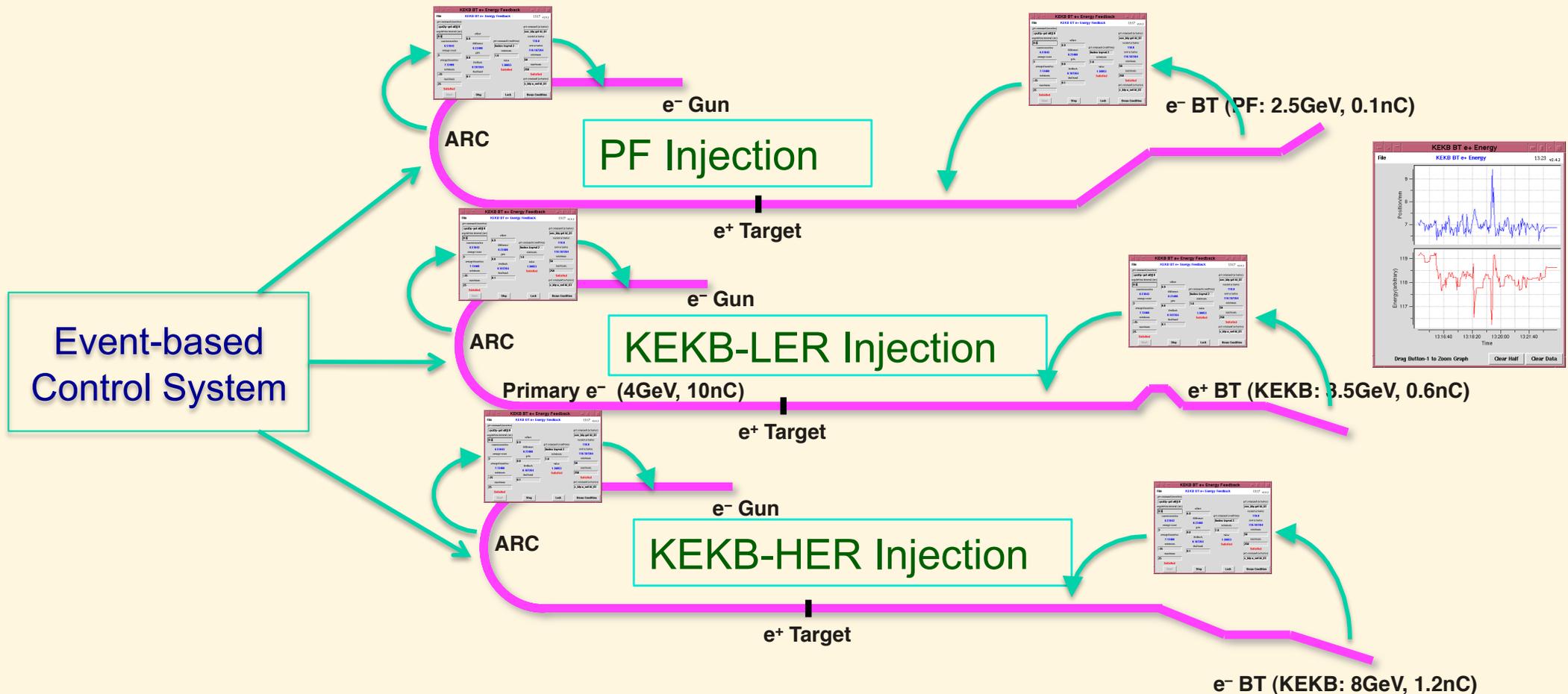


Combined Event-based Feedback Loops

- ◆ **Simultaneous injections are managed by independent parameters for three virtual accelerators of KEKB-HER, KEKB-LER and PF**
- ◆ **On each of virtual accelerators, closed feedback loops for energies using the same procedure were installed**
- ◆ **As parameters are independently managed, no modification to the software was necessary**

Three-fold Independent Closed Loops

- ◆ Feedback loop software act on one of three virtual machines
 - ❖ Managing independent parameter sets





Results and Future

- ◆ No signs of instabilities up to now (other than white noise)
- ◆ No fast oscillation was observed with 50Hz measurement
- ◆ Event-based feedback loops may be useful during beam study, or when some equipment or utility became unstable
- ◆ Orbit feedback loops should be applied with pulsed steering magnets. Also energy-spread stabilization may be possible
- ◆ In the future SuperKEKB project, when new equipment will be installed, event-based feedback loops should be necessary
- ◆ Fast processing implemented in a compiler language is under development



Conclusion

- ◆ **Closed beam feedback loops for beam characteristics were useful under certain condition**
- ◆ **Pulse-to-pulse modulated simultaneous injection improved the experiment performance**
- ◆ **Event-based feedback loops were implemented**
- ◆ **Feedback system will be necessary in the future project with additional equipment**
 - ✧ **Acknowledgement: Event-based controls was not possible without help from EPICS community. Thanks to them all over the world.**



Thank you