



Control System of the KEKB Accelerator Complex

Evolution in several aspects

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KEKB Control Group

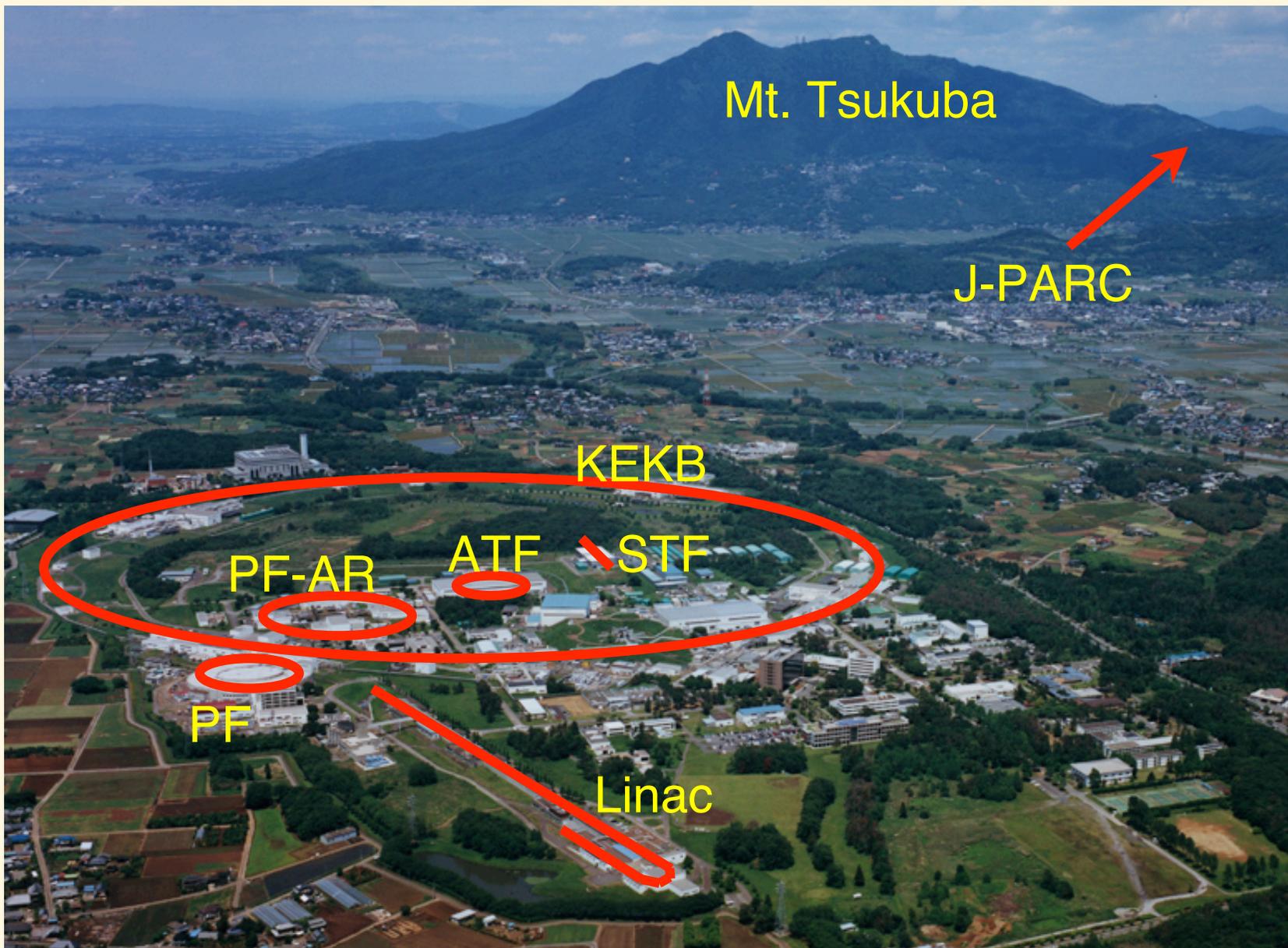
Linac Control Group



◆ Several aspects of Evolution of the Accelerator Controls at the both KEKB and Linac

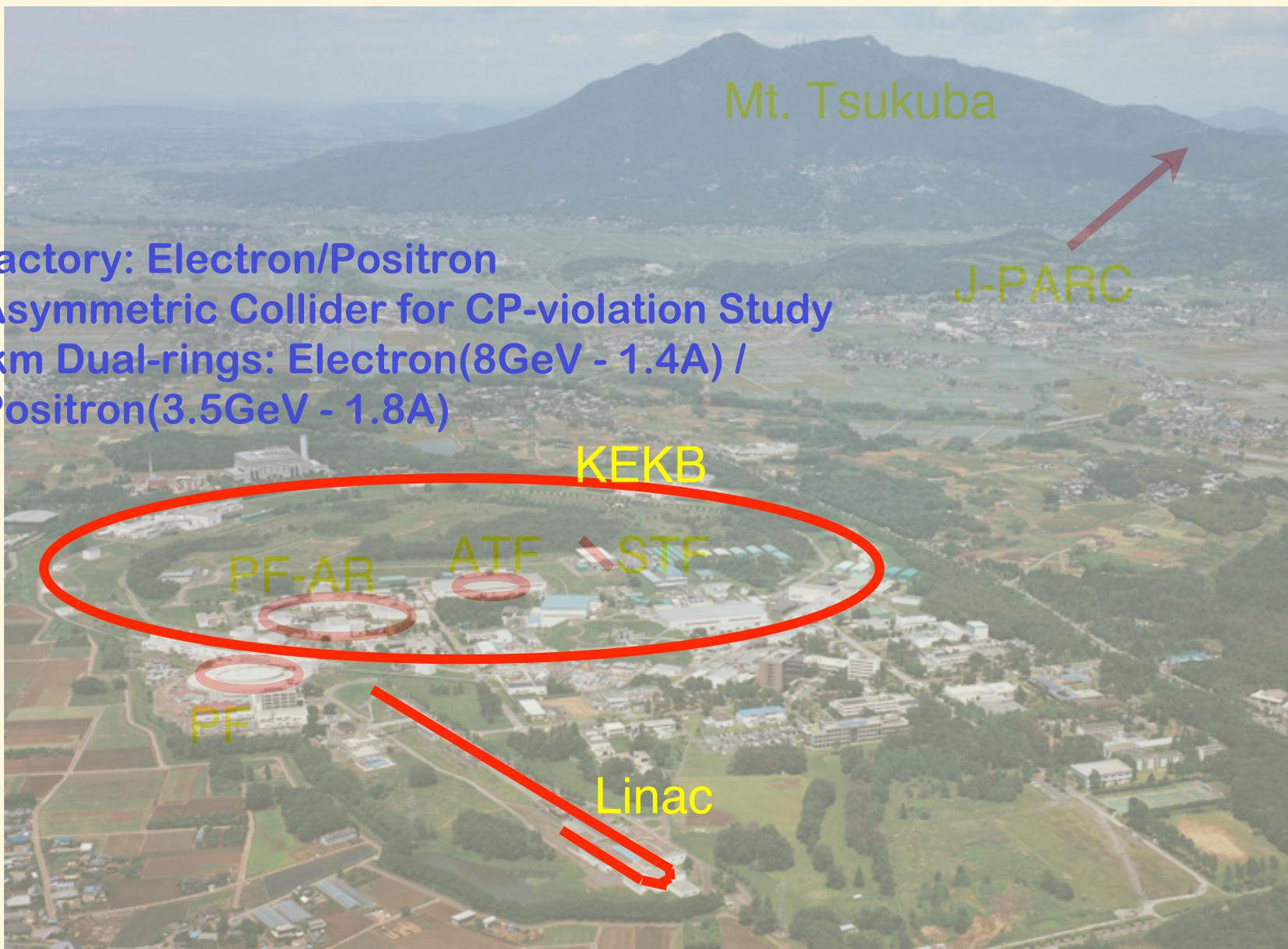
- ❖ Communication Networks
- ❖ Equipment Controllers
- ❖ Gradual Approach to EPICS
- ❖ Scripting Languages

◆ Summary





**B-factory: Electron/Positron
Asymmetric Collider for CP-violation Study
~3km Dual-rings: Electron(8GeV - 1.4A) /
Positron(3.5GeV - 1.8A)**





KEKB and Linac

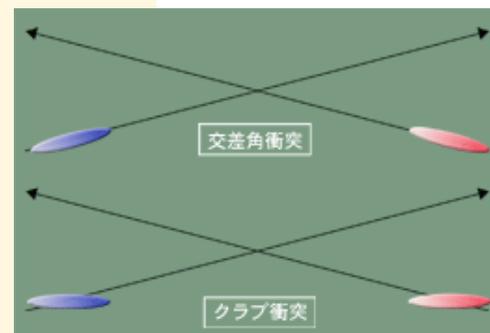
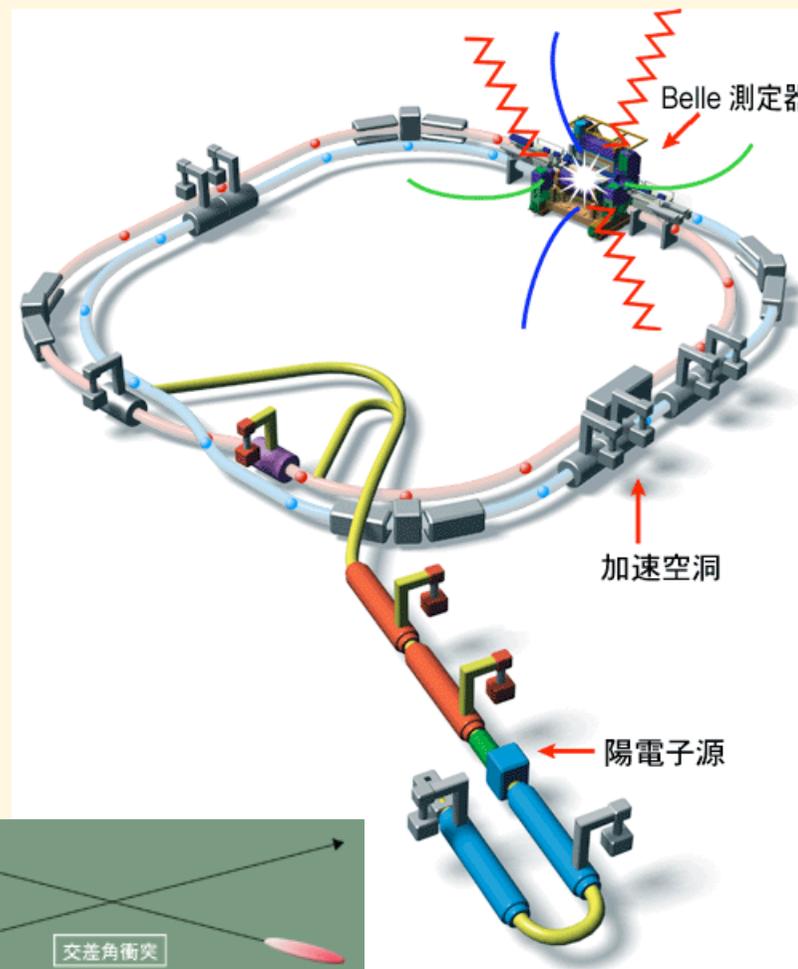
◆ KEKB B-factory: Electron/Positron Asymmetric Collider for CP-violation Study

❖ ~3km Dual-rings: Electron(8GeV - 1.4A) / Positron(3.5GeV - 1.8A)

- ❏ Stable and Robust Operation
- ❏ Many Active Operation Parameters
- ❏ Importance of Controls

◆ Linac:

- ❖ ~600m, 50Hz
- ❖ 8GeV 2nC Electron, 3.5GeV 1.2nC Positron
- ❏ Beam switchings for PF and PF-AR rings

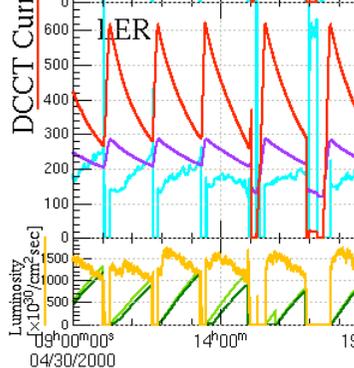
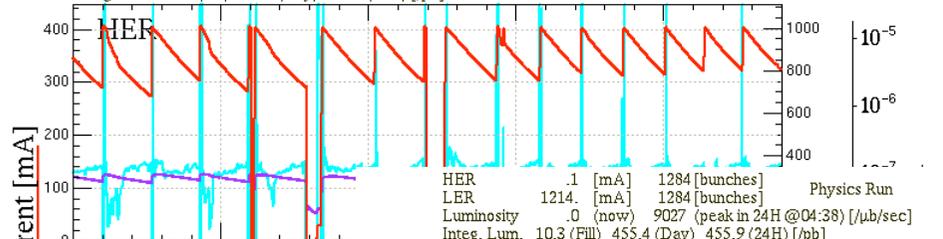


Increase of Luminosity with Crab Cavities

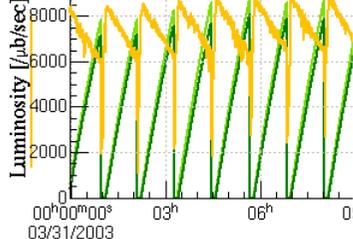
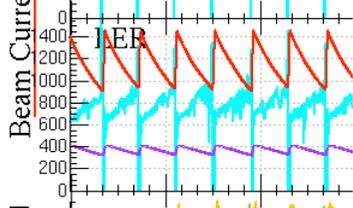
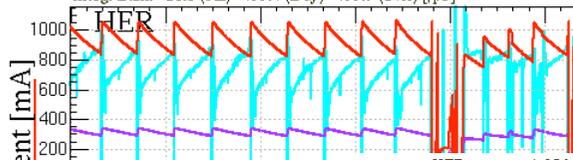


Increase of the Luminosity

HER 321.7 [mA] 1124 [bunches]
 LER 312.9 [mA] 1125 [bunches]
 Luminosity 1275. (now) 1763 (peak in 24H) [$\times 10^{30}/\text{cm}^2\text{sec}$]
 Integ. Lum. 5.7 (Fill) 36.4 (Day) 81.6 (24H) [/pb]
 05/01/2000 9:00 JST

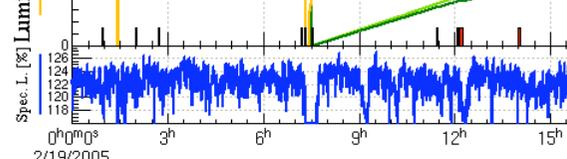
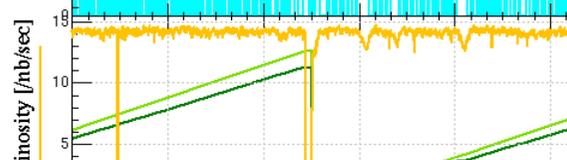
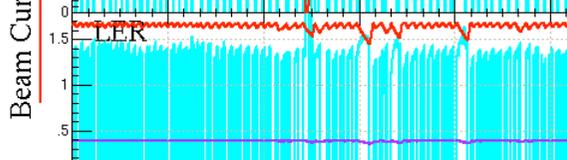
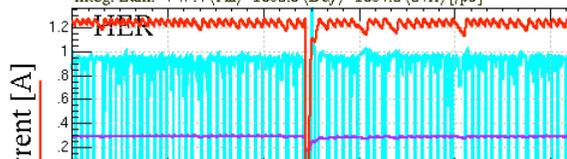


HER .1 [mA] 1284 [bunches]
 LER 1214. [mA] 1284 [bunches]
 Luminosity .0 (now) 9027 (peak in 24H @04:38) [/nb/sec]
 Integ. Lum. 10.3 (Fill) 455.4 (Day) 455.9 (24H) [/pb]
 03/31/2003 23:59 JST



**Apr. 2003
 Dual Bunch e⁺**

HER 1.256 [A] 1293 [bunches]
 LER 1.638 [A] 1293 [bunches]
 Luminosity 14.376 (now) 14.686 (peak in 24H @8:21) [/nb/sec]
 Integ. Lum. 747.4 (Fill) 1082.6 (Day) 1084.2 (24H) [/pb]
 Achieved 1000/pb/day



**Feb. 2005
 Continuous
 Injections**

**Now
 Collision with
 Crab Cavities**

May. 2000



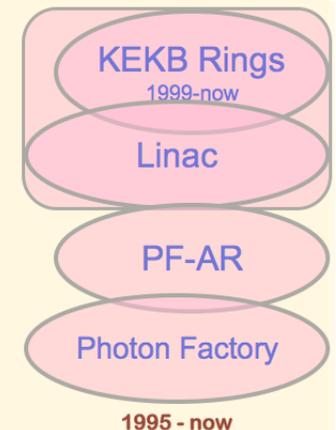
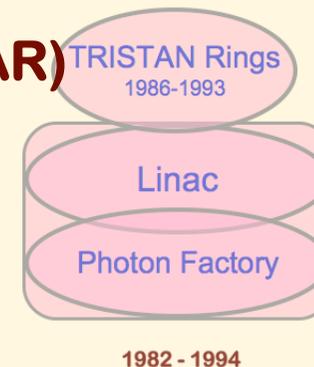
KEKB and Linac Control Systems

◆ Linac

- ❖ Controls Upgrade (1990~)1993
 - ✧ De-facto (and International) Standards, IP-only Networks
- ❖ No long Shutdown for KEKB upgrade
 - ✧ 3.5-times Energy increase, 10-times current increase
- ❖ Division changed at the end of Upgrade
- ❖ Three indirect User Facilities (KEKB, PF, PF-AR)
- ❖ Fewer resources

◆ KEKB

- ❖ 5-year Shutdown after TRISTAN 1994-1998
 - ✧ Precision requirements were much different for KEKB
- ❖ Complete transition of Controls
 - ✧ from Nodal at TRISTAN to EPICS+SAD at KEKB
- ❖ Basically Single-user (Belle)





Communication Network at Linac

◆ Fiber-optic Networks (1982~)

- ✧ Because of High-power modulators for rf systems
- ✧ ~30 Loops to connect many equipment controllers
- ✧ However, the fiber-optic Technology was not mature enough yet
 - ◆ Often Failed and Loop Topology made it difficult to identify the trouble

◆ All IP network (1993~)

- ✧ Still all Fiber-optic
 - ✧ Faster Ethernet enables shorter packets and less failures
- ✧ Inherited at J-PARC Controls as well

◆ Gradual Transition of Technologies

- ✧ From FDDI + 10Base-FL to 1000Base-LX + 100Base-Fx

◆ Redundancy (1996~)

- ✧ At more than 40 Ethernet links
- ✧ Helped continuous operation in spite of a failure at night
 - ✧ Redundant Transceivers, then Rapid Spanning-tree and HSRP/VRRP



Communication Network at KEKB

◆ TRISTAN

❖ Token Ring and CAMAC Serial highways

- ✧ Token ring between mini-computers
- ✧ CAMAC serial highways to equipment controllers

◆ KEKB

❖ IP Network for EPICS

- ✧ FDDI+10BaseT to GbE+100Base-Tx
 - ◆ Sometimes unnecessary excess broadcast

❖ ARCNet for equipment controllers

- ✧ More than 200 network segments

❖ MXI-2 for VXI-based frames

- ✧ 20 segments

❖ Keep some CAMAC Serial highways

- ✧ About 50 Crates



Equipment Controllers at Linac

◆ 1982~(1997) (1st generation)

- ❖ 300 microprocessor-based controllers
 - ✧ Linked together with home-grown fiber-optic network

◆ 1993~now (upgrade of controls)

- ❖ 150 PLCs (programmable logic controller)
 - ✧ Linked via only Fiber-optic Ethernet/IP
 - ◆ Control communication with servers and program development

◆ 1995~now (upgrade for KEKB)

- ❖ 30 VXI for rf measurement
- ❖ 5 VME / 10 CAMAC for Timing
- ❖ 20 VME for Beam monitors

◆ 2006~ (upgrade of BPM readout)

- ❖ 24 Oscilloscopes with WindowsXP IOC for 100 BPMs
 - ✧ 10Gs/s, 50Hz acquisition, local processing with 20 calibration parameter/BPM



Equipment Controllers at KEKB

◆ TRISTAN

❖ Mostly CAMAC

✧ Equipment group responsibility: CAMAC module and outside

◆ KEKB

❖ 100 VME/IOC without Analog processing

❖ 200 VXI/MXI mainframes for 900 BPMs

❖ 50 CAMAC crates are kept for rf and vacuum

❖ ARCNet boards for Magnet ps. settings, and others

❖ GPIB for Magnet ps. readback, and others

❖ PLCs for Magnet interlocks, and others



EPICS Transition at Linac

- ◆ **Home-grown RPC at Linac (1990~/1993~)**
 - ❖ **Bad timing but no choice because of end of old mini-computer support**
- ◆ **No real transition to EPICS yet at Linac**
 - ❖ **There are middleware and applications**
- ◆ **LynxOS Transition was developed (1994~1996)**
 - ❖ **To cover both RPC and EPICS with pthread, posix**
 - ✧ **Mostly working, Failed to get funding for Hardware/Software upgrade**
- ◆ **Gateways to EPICS in several ways**
 - ❖ **Software-only IOC and Gateway (Clients to both RPC/CA)**
 - ❖ **Portable Channel Access Server of EPICS-3.12 (1995~)**
 - ❖ **Soft-IOC with device support to Linac RPC (2002~)**
- ◆ **Real IOCs are increasing**
 - ❖ **PLC(rf,vacuum,magnet) and Linux, Oscilloscope(bpm) with Windows, VME(IIrf and timing)**
 - ❖ **RPC servers read EPICS IOCs, EPICS gateways read RPC servers**



EPICS Transition at KEKB

- ◆ **Some candidates discussed after Nodal at TRISTAN**
 - ❖ **RPC/CORBA based control design**
 - ❖ **Reflective memory (hardware shared memory) design**
- ◆ **No other choice than EPICS for KEKB**
 - ❖ **No man-power for control system software**
 - ❖ **The choice at SSC**
 - ❖ **International collaboration was attractive**



Archiver/Logger

◆ Linac

- ❖ **Several archivers with different filters and stored in ascii**
- ❖ **Replaced with two EPICS archivers (2002)**
 - ✧ **Channel archiver, with Java viewer, and Web-based viewer**
 - ✧ **KEKBlog, SADscript-based viewer**
 - ◆ **Both ~400MB/day, Dynamic ADEL changes**

◆ KEKB

- ❖ **KEKBlog, since 1998**
 - ✧ **Once there was a plan to replace it with Channel Archiver**
 - ◆ **Data conversion, no much performance difference**
 - ✧ **Only ADEL-based filter**
 - ◆ **~2GB/day**
 - ✧ **SADscript-based viewer is one of the most used applications**
 - ◆ **With Data analysis capability, easy manipulations**



Scripting Languages

◆ Heavy use because of rapid prototyping

◆ Linac

- ❖ (1992~) Tcl/Tk as Test tools on Unix
- ❖ (1997~) Tcl/Tk as Main Operator Programming Tool
- ❖ (Now) Mixture of Tcl/Tk, SADscript/Tk, Python/Tk
 - ✧ SADscript has most accelerator design capability
 - ◆ Covers many features like MATLAB, Mathematica, XAL, MAD

◆ KEKB

- ✧ (Nodal interpreter and Fortran covered everything at TRISTAN)
- ❖ Python covers many areas which is not covered by medm
- ❖ SADscript is used by operators and physicists everyday
 - ✧ Realization of novel ideas in hours
 - ◆ Only some ideas are effective, so rapid prototyping is important



SADScript

◆ Accelerator Modeling Environment

- ❖ MAD-like Environment was created during TRISTAN
- ❖ Needs for Conditionals, Flow-controls, Data manipulations, Plot, GUI

◆ Mathematica-like Language

- ❖ Not Real Symbolic Manipulation (Fast)
- ❖ Data Processing (Fit, FFT, ...), List Processing (Mathematica like)
- ❖ EPICS CA (Synchronous and Asynchronous)
CaRead/CaWrite[], CaMonitor[], etc.

❖ Tk Widget

- ❏ Canvas Draw and “Plot”
- ❏ KFrame on top of Tk
- ❏ Greek Letters

❖ Relational Database

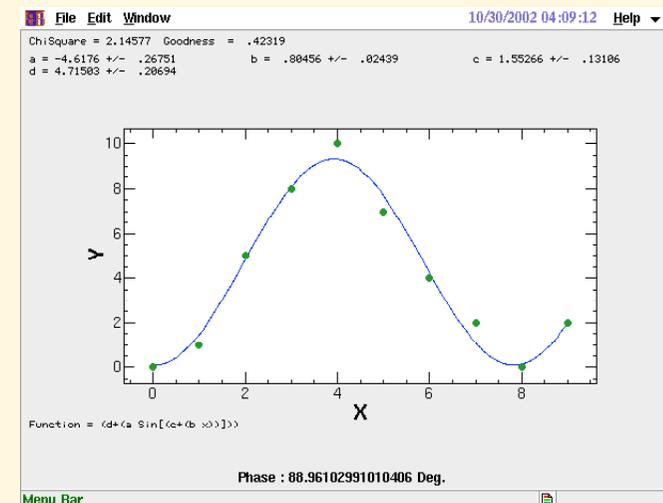
❖ Inter-Process Communication (Exec, Pipe, etc)

System[], OpenRead/Write[], BidirectionalPipe[], etc.

❖ Beam Operation with Full Accelerator Modeling Capability

- ❏ Also Used for non-Accelerator Applications (Archiver viewer, Alarm handler, etc.)

❖ Comparable to XAL, MATLAB, but very different architecture



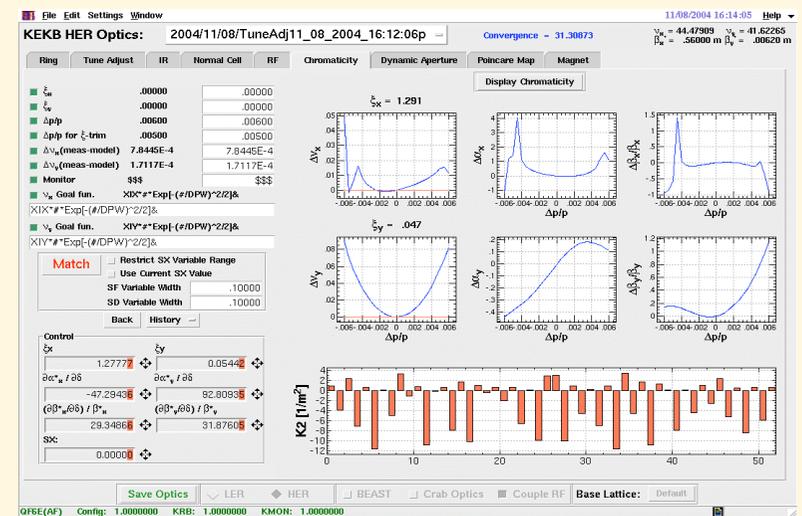
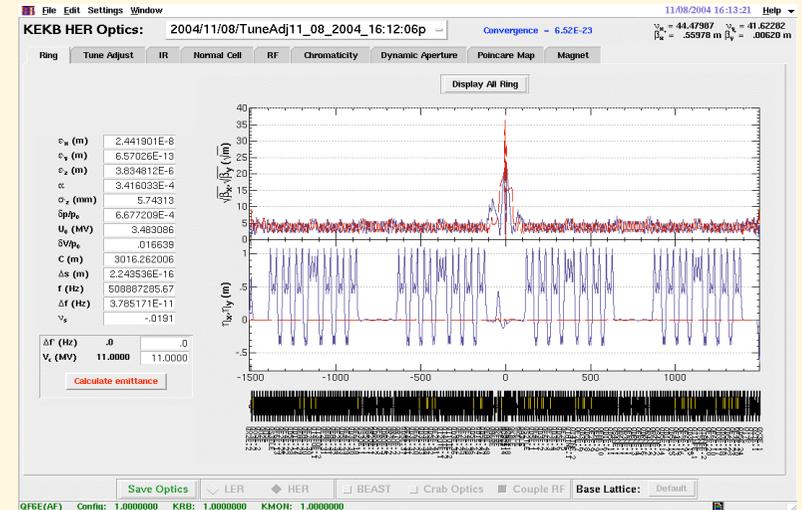
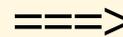
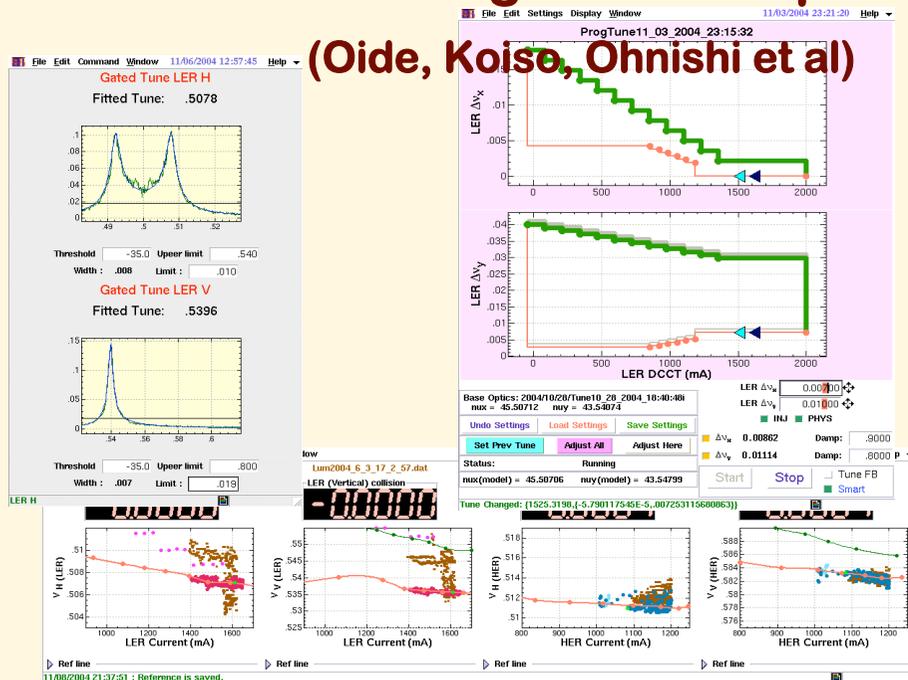


Virtual Accelerator in SADscript

◆ For Example in KEKB

- ❖ most Beam Optics Condition is maintained in the Optics Panel
- ❖ Other Panels Manipulate Parameters Communicating with the Optics Panel

(Oide, Koiso, Ohnishi et al)



Tune Measurement/Changer

Optics Panels



Near Future

◆ SADscript

- ❖ Will be maintained, but should look more at XAL - CSS

◆ EPICS

- ❖ Still many hopes waiting to be realized

◆ More integration between control systems

◆ PLC usage

- ❖ IEC61131-3 Standards

◆ FPGA usage

- ❖ More embedded controllers / instrumentations

◆ More reliability considerations

- ❖ Testing environments, Surveillance, Redundancy, etc.

◆ More operation side developments

Linac and KEKB groups will share the tasks



Summary

- ◆ **Linac had slow and gradual modernization**
 - ❖ **No long Shutdown time, losing good timing**
- ◆ **KEKB made big transition at the Construction**
 - ❖ **5-year Shutdown, Big help from EPICS community**
 - ❖ **Runs without much modification ever since**
- ◆ **Control system design needed a balance between many aspects**
 - ❖ **Large and Small group differences**
- ◆ **EPICS and Scripting Languages brought a success to the both KEKB and Linac Beam Operations**
- ◆ **Linac and KEKB groups are ready to share more tasks for the future**



Thank you