SuperKEKB status report



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(on behalf of SuperKEK Accelerator Group)

2021.10.18

40th B2GM Plenary Session



Inter-University Research Institute Corporation High Energy Accelerator Research Organization (KEK) 大学共同利用機関法人高エネルギー加速器研究機構 (KEK)



Overview of 2021ab run





Luminosity record

Peak luminosity : 3.12×10^{34} cm⁻²s⁻¹

(2021.6.22 18:30)

	int. L recorded	int. L delivered			
Shift	747.2 pb ⁻¹ May 18 swing	797.6 pb ⁻¹ June 22 day			
Day	1.964 fb ^{.1} May 18	2.233 fb ^{.1} May 22			
7 days May 14 - 20	12.141 fb-1	13.482 fb-1			
30 days May 18 - June 23	42.319 fb-1	47.370 fb ^{.1}			
2021ab 140 days	123.2 fb ⁻¹	138.6 fb ^{.1}			
total	213.5 fb ⁻¹	Y. Ohnishi (20 The 25 th KEKB / Review Commi			





Best day









Operation summary













Machine Parameters (2020b and 2021b) 2020b : June 21, 2020 2021b : June 22, 2021 Unit Ring LER HER LER HER Emittance 4.0 4.6 4.0 4.6 nm Beam Current 712 607 790 687 mΑ 978 1174 Number of bunches 0.728 0.621 0.673 0.585 mΑ **Bunch current** Lifetime 1270 760 540 1320 sec Horizontal size σ_x^* 17.9 16.6 17.9 16.6 μm Vertical cap sigma Σ_v* 0.403 0.324 µm*1 Vertical size σ_v^* 0.285 0.229 µm*² Betatron tunes v_x / v_y 45.523 / 43.581 44.531 / 41.577 44.524 / 46.596 45.532 / 43.581 $\beta_x * / \beta_y *$ 80/1.0 60 / 1.0 80/1.0 60 / 1.0 mm Piwinski angle 10.7 12.7 10.7 12.7 Crab Waist Ratio 80 40 80 40 % 0.039 Beam-Beam parameter ξ_v 0.026 0.046 0.030 Specific luminosity 5.43 x 10³¹ 6.76 x 10³¹ $cm^{-2}s^{-1}/mA^2$ 3.12 x 10³⁴ Luminosity 2.40 x 10³⁴ cm-2s-1 *1) estimated by luminosity with assuming design bunch length

*²⁾ divide *¹ by $\sqrt{2}$

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Specific luminosity (2021ab)

Definition of specific

luminosity



• Luminosity

$$L = \frac{N_+ N_- n_{\rm b} f_0}{4\pi \sigma_{\rm x, eff}^* \sqrt{\varepsilon_{\rm y} \beta_{\rm y}^*}}$$

• Specific luminosity

$$L_{\rm sp} = \frac{L}{I_{\rm b+}I_{\rm b-}n_{\rm b}} \propto \frac{1}{\sqrt{\varepsilon_{\rm y}\beta_{\rm y}^*}} \sigma_{\rm v}^*$$

- $L_{\rm sp}$ depends on $1/\sigma_{\rm v}^*$.
- $L_{\rm sp}$ doesn't depend on $I_{\rm b+}I_{\rm b-}$.
- However, it was observed that L_{sp} decreases as $I_{b+}I_{b-}$ increases.

Beam blowup due to Beam-Beam effect at large I_{b+}I_{b-.}



- Specific luminosity for $\beta_y^* = 1$ mm is improved compared to that of 2020ab.
- X-Y couplings at IP are improved by using local correctors with luminosity optimization.
- We also use chromatic X-Y coupling correctors.
- Bunch current product is achieved larger than 0.5 mA² with crab waist scheme.

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Difficulties in increasing beam currents



- It was hard to increase beam intensity.
 - Beam current

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✓ Design values:

- $L = \frac{[N_+N_-n_bf_0]}{4\pi\sigma_{x eff}^* \sqrt{\varepsilon_v \beta_v^*}} \approx \text{Beam current}$
- (HER, LER) = (3.6 A, 2.6 A) @ 2500 bunches
- ✓ Typical beam currents during 2021b:
- (HER, LER) = $(\sim 0.70 \text{ A}, \sim 0.84 \text{ A})@$ 1174 bunches Reasons why the beam currents can not be increased
 - ✓ Short beam lifetime
 - 1. Narrow dynamic aperture (DA)
 - Beam-beam effect reduce DA.
 - Crab Waist (CW) collision scheme can suppress the reduction of beam lifetime.
 - It is necessary to optimize magnets for CW.
 - 2. Narrow physical aperture
 - It is necessary to narrow collimators to reduce the background noise in Belle 2.
 - ✓ Insufficient injector power
 - Injector power has not yet reached the design value.
 - ✓ Insufficient injection tuning?
 - Low injection efficiency especially in HER.
 - ✓ Unexplained sudden large beam losses
 - Operation with high currents increases the risk of damage to Belle2 and collimators.

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- replaced with healthy D06H1 jaws.
- D06H1 :Replaced with short-stroke jaws.
 Minimum aperture is limited to ±14 mm.



D06H3

D07

ARES

ARES

D08





LER - Relocation work of D02V1

T. Ishibashi (2021.09.30) **MDI** taskforce meeting

- Phase matching between D02V1 collimator and QC1RP in LER as much as possible by moving the collimator.
- We moved D02V1 3247 mm by the reconstruction of the existing components and baked it and the peripheral components.







- Expected effect;
 - Due to better phase matching with QC1RP, D02V1 relocation reduces IR backgrounds by \sim 20% and \sim 50% for Touschek and Coulomb components, respectively.
 - Physics run with wider ٠ collimator aperture will be possible.
 - TMCI bunch current limit will be relaxed.









Robust hybrid-type collimator



- Robust hybrid-type jaws were installed into LER D06V2.
 - Conventional jaw material (High-Z)
 - Tantalum (Ta), Tungsten(W)
 - Short radiation length, short jaw length
 - Low impedance, large TMCI bunch current limit
 - Easily damaged

• Low-Z collimator

- Carbon (C)
- High melting point
- Long radiation length, long jaw length
- High impedance, low TMCI bunch current limit
- Hardly damaged
- Limited beam current in 2020c

Robust Ta-C hybrid-type jaw

- Adopting good points of both High-Z and Low-Z material
- Thin Ta part can cut beam halo.
- Carbon base is hardly damaged.
- Low impedance, large TMCI bunch current limit

Plan – Replacement of the damaged jaws, installation of hybrid type jaws

• We plan to replace the damaged jaws of D06V2 with hybrid type jaws, which has carbon and tantalum at the tip in order to improve the robustness regarding to the beam hit, for the test purpose.



Actual





 Tested: bonding test, tensile test, impregnation/coating test for dust and outgassing reduction, RF absorbing test(2.45 GHz, 5.04 GHz), radiation degradation and so on

• Materials with a short radiation length is very effective as a beam tail shield, however the beam loss is localized and the temperature of that exceeds the melting point.

• In order to protect the collimators for BG suppression from abnormal beams. we

 Installed in a existing collimator (D06V1) during 2020 summer shutdown and worked for BG suppression during 2020c, however removed during 2021 winter shutdown because of the impedance problem.



Issue – Low-Z collimator

developed a collimator with carbon*.



* Glass like carbon coated and impregnated C/C

composite (GCX2002-U GP2B, Toyo Tanso Co., Ltd.)



T. Ishibashi (2021.09.01) The 25th KEKB Accelerator Review Committee









T. Ishibashi (2021.09.30) MDI taskforce meeting

LER - Replacement work of D06H3

- D06H3 collimator has used for the protection from the accidental firing, and it was severely damaged.
- We replaced them with healthy ones during this summer shutdown.
 - We don't have the spare jaws for D06H3 collimator. Thus, we removed jaws of D06H1 and installed them into D06H3.
 - We installed new jaws into D06H1 instead, however the length of the jaws is short for this collimator. The minimum aperture of D06H1 is \pm 14 mm.
 - We're staring to manufacture the spare jaws made of tantalum, and it'll be delivered till the beginning of next Jan.
- For the countermeasure of the accidental firings, Mimashi-san has replaced all of the thyratrons with another ones, which have higher breakdown voltage, during this summer shutdown.



D06H3 IN (~700 µSv/h)



D06H3 OUT (~320 μSv/h)

Countermeasure;

- Thyratrons for LER kickers were replaced with the equivalents of those for HER kickers.
- So far, HER has not had kicker-pulser misfiring.

 LER will also have no kickerpulser misfiring in the future.





2021c operation plan



• First half;

• Machine tuning & study:

- HER beam injection
- TMCI
- Beam-beam effect
- LER crab waist
- On-resonance run
- Energy scan:
 - 10.657 GeV
 - 10.706 GeV
 - 10.751 GeV
 - 10.810 GeV
- β_y^* squeezing:
 - $\beta_y^* = 1mm$
- Second half;
 - On-resonance run with 1mm- $\beta_y^{\ *}$
 - Machine study plan is under consideration.

		2021c 65 days (physics run: 53 days + 1 shift)												
0	ctober		٢	lovember		December								
19 - 22 1	23 - 29 2	30 - 5 6 - 12 13 - 19 20 - 26 3 4 5 6				27 - 3 7								
machine t machine vacuum scr	study m		m		m		m							
	on-resonance E1 E2 E3 E4 on-resonance													
βy* = 8	mm	$\beta y^* = 1 mm$												
E1: 10.6	657 GeV E2: 1	10.706 GeV	E3: 10.751 G	eV E4: 10.81	0 GeV		エネルギースキャン	ッ後のマシンスタテ	^デ ィは未定					
								Y. Ohnishi (KCG meeting						





2021c start-up schedule



				October				y. C KCC
	16 (Sat)	17 (Sun)	18 (Mon)	19 (Tue)	20 (Wed)	21 (Thu)	22 (Fri)	
C: Owl				Target of scrubbing LER: 50Ah HER: 20-30 Ah	LER vacuum scrubbing β _y * = 8 mm	LER vacuum scrubbing HER vacuum scrubbing $\beta_y^* = 8 \text{ mm}$	LER vacuum scrubl HER vacuum scrub $\beta_y^* = 8 \text{ mm}$	
A: Dov			Linac/BT/DR study	KCG meeting 9:00 - MR/BT patrol (1h)	HER starts HER $\beta_y^* = 8 \text{ mm}$ (or detuned optics) Find COD HER BCM	sextupole orbit optics correction		
A: Day				LER starts LER βγ* = 8 mm (or detuned optics) Find COD LER BCM	HER optics correction HER BPM gain mapping HER abort check HER injection tuning	QKSLY calibration	Find collision bucke Beam-Beam scan (
B: Evening				LER optics correction LER BPM gain mapping LER abort check LER injection tuning	HER injection tuning HER QuadBPM	LER collimator tuning LER injection tuning	Beam-Beam scan (′)
b. Evening				LER injection tuning LER QuadBPM		HER collimator tuning HER injection tuning		



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2021c start-up schedule



	October												
	23 (Sat)	24 (Sun)	25 (Mon)	26 (Tue)	27 (Wed)	28 (Thu)	29 (Fri)						
C: Owl	LER vacuum scrubbing HER vacuum scrubbing $\beta_y^* = 8 mm$	LER vacuum scrubbing HER vacuum scrubbing $\beta_y^* = 8 \text{ mm}$	LER vacuum scrubbing HER vacuum scrubbing $\beta_y^* = 8 \text{ mm}$	LER vacuum scrubbing HER vacuum scrubbing $\beta_y^* = 8 \text{ mm}$	LER vacuum scrubbing HER vacuum scrubbing $\beta_y^* = 8 \text{ mm}$	LER vacuum scrubbing HER vacuum scrubbing	physics run 450 mA / 360 mA n _b = 783						
	LER vacuum scrubbing	LER vacuum scrubbing	injection study	TMCI threshold with changing coll. aperture single bunch tune shift		HER $\beta_y^* = 8 \rightarrow 3 \rightarrow 2$ $\rightarrow 1 \text{ mm CW 40 \%}$ HER optics correction	physics run 550 mA / 440 mA n _b = 783						
A: Day	HER vacuum scrubbing	HER vacuum scrubbing	injection study	TMCI threshold with changing coll. aperture single bunch tune shift	- maintenance	HER injection tuning HER collimator tuning							
D. 5	LER vacuum scrubbing	LER vacuum scrubbing	injection study	injection study	LER $\beta_y^* = 8 \rightarrow 3 \rightarrow 2 \rightarrow$ 1 mm CW 80 % LER BPM gain mapping LER optics correction	collision tuning Beam-Beam scan 300 mA / 300 mA							
B: Evening	HER vacuum scrubbing	HER vacuum scrubbing	injection study	injection study	HER $\beta_y^* = 8 \text{ mm}$ HER BPM gain mapping LER injection tuning LER collimator tuning	collision tuning 450 mA / 360 mA n _b = 783							
		1	I	1		1	3 shifts	25					



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Major challenges

Y. Suetsugu (2021.09.02)

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Challenges recognized in recent commissioning

 To improve the machine further to achieve the goal, however, various challenges as follows should be solved:

1) Severe beam-beam effect (vertical beam size blow-up)

- Vertical beam size (vertical emittance) blow-up has been observed at high bunch currents.
- · Relaxed by the crab-waist collision scheme, but it still remains.

2) Shorter beam lifetime than expected in the design phase.

- The maximum bunch currents are limited by the balance between the lifetime and the injection power.
- The dynamic aperture is very small due to the beam-beam effect and crab-waist sextupoles, while the physical aperture is limited by the beam collimators.

3) Lower bunch-current limit due to TMCI than expected.

• The cause is higher impedance of beam collimators, where the apertures are smaller than the design values to suppress high background to Belle II.

4) Low machine stability

- Abnormal beam aborts, sometimes leading to the damage of collimators.
- Operation efficiency during 2021ab, for example, was almost 0.5, lower than expected one, 0.65. (Main causes: machine tunings, machine troubles, maintenance, etc.).

5) Aging of hardware and facilities, and so on.

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+ 6) Low injection efficiency especially in HER.



 Upgrade to overcome these challenges are under consideration now.





- KEK has assembled a powerful International Task Force to address the challenges of the upgrade.
 - ITF has held three meetings so far;
 - July 28 : kick-off meeting.
 - Sep. 2 : Joint meeting with ARC meeting
 - Oct. 15 : third meeting
 - ITF has four subgroups at this point;
 - Beam-beam, optics, TMCI, Linac
 - Deep discussions are actively conducted by each subgroup.
 - Beam-beam subgroup meeting;
 - Aug 24th, Sep. 28th, Oct. 28th
 - TMCI subgroup meeting;
 - Aug. 27th, Sep. 2nd, Oct. 1st
 - Optics subgroup meeting;
 - Sep. 22nd, Oct. 13th
 - Linac subgroup
 - Just starting its activity
 - Gathering the members



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Upgrade plan during LS1

• Upgrade items during LS1.



Y. Suetsugu (2021.09.02) The 25th KEKB Accelerator Review Committee

Possible countermeasures in LS1

Aim	Possible countermeasures	Expected improvement	Ready status	LS1 LS2 2021 2022 2023 2024 2025 2026 2027 2028 2029 2030 2031~
	Large physical aperture at electron injection point (HER)	HER Injection rate x #?	Need further estimation, simulation, design of beam pipes	
Expand dynamic aperture	"Perfect matching"	LER beam lifetime (Tousheck) x ~1.5.	Need further simulation, design, manufacturing of magnets and pipes	
Expand physical aperture Suppress BG		Background, Physical aperture, TMCI limit x ~1.2	Production is on going. Will be ready by 2022.	
Expand physical aperture Suppress BG	Optimization of collimator location	Background x ~1/2 (Storage beam)	On going. Need further simulation.	
Relax TMCI limit	"Non-linear collimator"	TMCI limit x~2 Background x ~1/2 (Storage beam)	Need further simulation, design, manufacturing of magnets and pipes. Production of PS has started.	
	BWD shield	FWD shield	Provide a perturbative with the second state of the second state o	-320% strate No. K Oide as 100 K (Brand + 107 Thank s) - 10 No. 3 - 100% strate No.

K. Nakamura

• LS1 (Long Shutdown1):

- scheduled from July 2022 to May 2023.
- can be delayed by 6 months or 1 year.

• What to be manufactured:

- New beam pipes (HER)
- It turned out that it may be possible to do this without hardware upgrade. (LER)
- New front caps of QCS, radiation shields (IR)
- Already done (LER)
- New magnets, power sources, beam pipes (LER)





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FWD shield

K. Nakamura

H. Yamaoka

H. Yamaoka



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Three operation scenarios until JFY2024



- Delaying LS1 due to COVID-19 is under consideration.
 - Three possible scenarios are being considered.
 - Present plan (start LS1 in July 2022), 6-months delay (start LS1 in January 2023), 1-year delay (start LS1 in July 2023)

4 5 6 7 8 9 10 11 12 12 2021b 2021b 7/5 7/5 10/19 ~2.2M 12/23 4/1 ~3.2M 7/5 0 0 11 12 12/23 2022 2022 0 0 0 11 12 2 4 5 6 7 8 9 10 11 12 2 4 5 6 7 8 9 10 11 12 2 4/1 ~3.5M 7/15 7/15 7 8 9 10 11 12 2 4/1 ~3.5M 7/15 7 5 7 8 9 10 11 12 2 2023 2023 1 1 1 1 2	3 2022a Total	
2022 4 5 6 7 8 9 10 11 12 FY2022 2022b LS1 (PXD, TOP exchange) 4/1 ~3.5M 7/15 2023 2 4 5 6 7 8 9 10 11 12 4/1 ~3.5M 7/15 2023 2 2 2 4 5 6 7 8 9 10 11 12		[fb ⁻¹] Int. Lumi. until 2024b [fb ⁻¹]
FY2022 2022b LS1 (PXD, TOP exchange) 4/1 ~3.5M 7/15 2023 2023 4 5 6 7 8 9 10 11 12 2023	~1.7M ~7.0M/y	se Target Base
2023 713 2023	3 Total ~3.5M/y	80 ~1260 ~910
	~3.5IVI/ y	50 ~1320 ~940
FY2023 2023b 2023c 20220c 2023c 2020	J J	60 ~1200 ~870

Half a year late (FY2022	2 Budg	et requ	est)											One year late(b)													
	2021									2022					2021									2022			
	4	5	6	7	8	9	10	11	12	1	2	3			4	5	6	7	8	9	10	11	12	1	2	3	
FY2021		2021b						2021c				2022a	Total	FY2021		2021b						2021c				2022a	Total
	4/1	~3.2M		7/5			10/19	~2.2M	12/23		2/9	~1.7M	~7.0M/y		4/1	~3.2M		7/5			10/19	~2.2M	12/23		2/9	~1.7M	~7.0M/y
	2022									2023					2022									2023			
	4	5	6	7	8	9	10	11	12	1	2	3			4	5	6	7	8	9	10	11	12	1	2	3	
FY2022		2022b						2022c			1.04	L	Total	FY2022		2022b				I		1				2023a	Total
Γ	4/1	~3.2M		7/4			10/4	~2.8M	12/26		LS1	1	~6.0M/y		4/1	~3.9M		7/27		10	OP Excha	ange]	1/2	.в	~2.1 M	~6.0M/y
	2023									2024					2023									2024			
	4	5	6	7	8	9	10	11	12	1	2	3			4	5	6	7	8	9	10	11	12	1	2	3	
FY2023				TODA	l vebere	-)		20	23c			2024a	Total	FY2023		2023b				1	1.64		ohongo)				Total
		LS		, TOP e	xchang	e) I	^	10/31 1.91	M 12/25		2/6	~1.8M	~3.7M/y		4/1	~3.5M		7/14		1	1	(PXD ex	change)		1	I	~3.5M/y

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- 2021ab run;
 - Peak luminosity : $3.12 \times 10^{34} \text{ cm}^{-2} \text{s}^{-1}$
 - β_v^* = 1mm, Beam current [mA] = 790 (LER)/687(HER), Number of bunches = 1174
 - Total integrated luminosity : 213.5 fb⁻¹
 - Maximum Daily integrated luminosity (delivered) = 2.233 fb⁻¹
 - Maximum beam current [mA]: 1000 (LER)/940 (HER) w/o physics run
- Collimator works during 2021 summer shutdown;
 - Jaw replacement
 - HER : D09V1, D09V2
 - LER : D06V1, D06V2 (hybrid-type jaws), D06H3, D06H1(short-stroke jaws)
 - LER D02V1 relocation
- 2021c run plan;
 - Energy scan : 10.657 GeV 10.810 GeV
 - Machine tuning & study items
 - HER beam injection, TMCI, beam-beam effect, LER crab waist
 - $\beta_{y}^{*} = 1 \text{ mm}$



Summary (cont'd)



- Challenges and countermeasures;
 - Major challenges recognized so far:
 - Vertical beam size blow-up, short beam lifetime, TMCI, low machine stability, aging of hardware and facilities, low injection efficiency (HER), etc.
 - Upgrade plans are under consideration to overcome the challenges.
 - KEK has assembled the International Task Force to address the challenges of the upgrade.
 - 4 subgroups : Optics, Beam-beam, TMCI, Linac
 - Answers and reactions to ARC recommendations are under discussion now.
- Major upgrade items that may be done during LS1;
 - Addition and modification of radiation shield at IR
 - Construction of Non-linear collimation section (LER)
- Operation plan until JFY2024;
 - Three possible scenarios:
 - Start LS1 in July 2022 (present plan)
 - Start LS1 in January 2023 (6-months delay)
 - Start LS1 in July 2023 (1-year delay)







Thank you for your attention.



















Assumptions for luminosity profile estimations -1

Major assumptions

	Target profile*	Base profile							
Profile until 2022b	Same profile as previous one	Modified from 2021c							
Operation efficiency	~2021c: 0.65, 2022a~: 0.4	2021c~: 0.4							
Bunch current	≤ 0.95 mA	≤ 0.9 mA							
Total current	≤ 1.6 A	≤ 1.5A							
Specific luminosity	Fig. (1) (see right)	Fig. (2) (see right)							
Squeeze β_{y}^{*}	Squeeze to 0.8 mm at a proper tin after 2022c.								
After LS1	.S1 Need ~4 months' operation to fully recover the previous luminosity								

*The assumptions until 2022b basically follows those used for the previous profile presented in the last BPAC.



Luminosity profile for present plan













Note Blue dots: Results so far. I : Geometric mean of beam currents including those during baking runs. Int. L: Delivered integrated luminosity. Reset in July 2021.

Luminosity profile for half a year delay plan







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Blue dots: Results so far. I : Geometric mean of beam currents including those during baking runs. Note Int. L: Delivered integrated luminosity. Reset in July 2021.

Luminosity profile for one year delay plan (b)



Note Blue dots: Results so far. I : Geometric mean of beam currents including those during baking runs. Int. L: Delivered integrated luminosity. Reset in July 2021.

Luminosity profile until 2022/7



Int. L: Delivered integrated luminosity. Reset in July 2021.



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Channel for injection beam



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2021/9/2